



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

25 July
C2-3-3-1

Job Sheet 179836



Part No: C2-3-3-1

Job Qty: 20 ea

Part Name: Latch Roller DU Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 7/11/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C2-3-3-1 REV.A IPP REV:A 18.02.02 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/11/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	20 pcs		7/11/18	0.50	2.00	Lathe Conv-1		
130	QC	20 pcs		7/11/18	0.00	0.00	QC2 Machining-5		
140	QC	20 pcs		7/11/18	0.00	0.00	QC8 Machining-5		
150	Packaging	20 pcs		7/11/18	0.00	0.00	Packaging3-2		
160	QC21-FG	20 Ea		7/11/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG DWG REV: 2-Debur
Descriptions: 150 - BAG & LABEL WITH BATCH # AS PER DWG NOTE

DAS
21
9-89

JUL 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
05DU06	Latch Roller DU Bearing	20 Ea (1 ea)	90-Start up Operation	S088917 GA 031

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	05DU06	20	10	0

Part Specifications

Specifications could not be found.



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Plex 6/22/18 12:49 PM Dart.lajeunesse.marie

Container No: S096109



Part: C2-3-3-1

Job No: 179836

Serial No/Batch: S096109

Revision: A

Inspector:

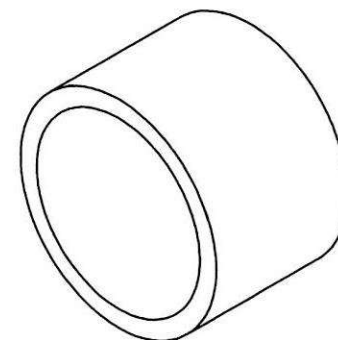
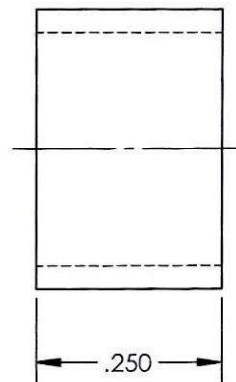
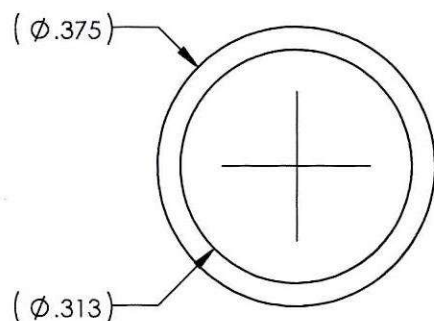
Exp Date:

Instructions:

Date: 07/25/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 3.	8/6/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 179836 MWS

180622

NOTES:

- PART TO BE FABRICATED FROM 05DU06 DU BEARING. CUT LENGTH TO INDICATED DIM.
- CLEAN THE CUT EDGE.
- BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LATCH ROLLER DU BEARING	
DWG NO. C2-3-3-1	REV A
MAT'L BRONZE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 4:1	DATE 5/10/2002 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-3-3-1	1	LATCH ROLLER DU BEARING	BRONZE	KAMAN #05DU06 (MODIFIED)